

Date: Monday, 11/08/2008 3:07:54 PM
User: Melanie Fauteux

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	41143			Part Number	: D38071		
Estimate Number	13487			Drawing Number	: PROTO		
P.O. Number	:			Project Number	: N/A		
This Issue	11/08/2008 S.O. No. :			Drawing Revision	: PROTO		
Prsh Rev.	: NC			Material	:		
First Issue	: / / Type : R & D SM/MED FAB			Due Date	: 18/08/2008 Qty: 2 Um: Each		
Previous Run	: 05034						
Written By	:						
Checked & Approved By	: MF 08-08-11						
Comment	: Est Rev:A 08-07-21 new issue DD verified by:ec						

Additional Product

Job Number:



SCRAP **PROTOTYPE**

Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 3.9375 sf(s)/Unit Total : 7.8750 sf(s) NEOPRENE SHEET 0.063 batch: 107655 <i>HR 8-8-12</i>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D38071 Dwg Rev: <i>A</i> <i>BS 8-8-12</i> (6) Prog Rev: _____		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>BS 8-8-12</i>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<i>108-08-15 (6)</i>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

Date: Monday, 11/08/2008 3:07:54 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 41143

Part Number: D38071

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-05

00255A

*Scrap due to redesign
Nov/12/05

Product #: WEARPLATE

Product Name: D206-642

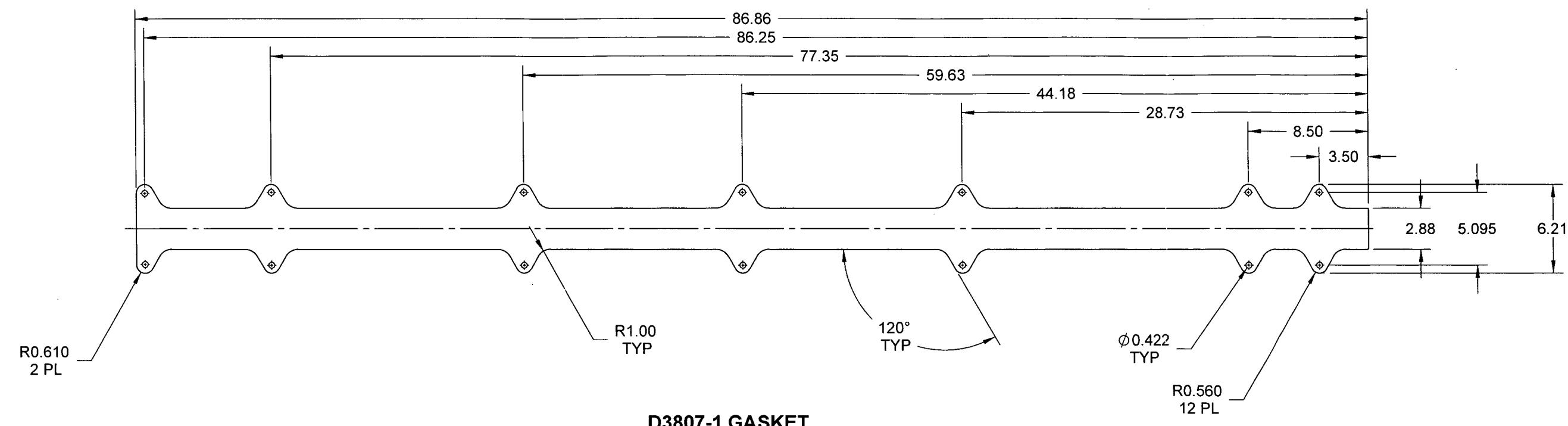
8 7 6 5 4 3 2 1

D

D

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

(AP 08.08.08)



D3807-1 GASKET

B

C

C

B

B

A

A

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET , 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-1" USING YELLOW PAINT MARKER
- 7) WEIGHT: 0.65 lbs

A	NEW ISSUE	CP	08.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED		DRAWING NO.	
MFG. APPR.		D3807	REV. A
APPROVED		TITLE	SHEET 1 OF 1
DE APPR.		GASKET	SCALE
DATE	08.08.08	NTS	

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD

DART AEROSPACE LTD	Work Order:	41143
Description: GASKET	Part Number:	D3807-1
Inspection Dwg: D3807-1 Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: HB	Audited by:	Prototype Approval:
Date: 8-8-12	Date: 08-08-15	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	